Borealis PP BJ368MO

Polypropylene Copolymer

Borealis AG

Message:

BJ368MO is a polypropylene copolymer characterized by good flow, and optimum combination of high stiffness and high impact strength. The material is nucleated with Borealis Nucleation Technology (BNT). Flow properties, nucleation and good stiffness give potential for cycle time reduction. The material have good antistatic performance and good mould release properties.

General Information			
Additive	Nucleating Agent		
Features	Antistatic		
	Copolymer		
	Fast Molding Cycle		
	Good Flow		
	Good Mold Release		
	High Impact Resistance		
	High Stiffness		
	Nucleated		
	Recyclable Material		
Uses	Thin-walled Containers		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.905	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16	5		
kg)	70	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1500	МРа	ISO 527-2/50
Tensile Stress (Yield)	25.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	4.0	%	ISO 527-2/50
Flexural Modulus	1400	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	3.5	kJ/m²	
23°C	5.5	kJ/m²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature	100	°C	ISO 75-2
Injection	Nominal Value	Unit	
Processing (Melt) Temp	210 to 260	°C	
Mold Temperature	10.0 to 30.0	°C	
Injection Rate	Fast		

Holding Pressure 20.0 to 50.0 MPa

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Recommended distributors for this material

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