THERMOLAST® K TP5LDZ (Series: UV/LD/b)

Thermoplastic Elastomer

KRAIBURG TPE

Message:

The UV/LD/b Series is your material solution for applications requiring high UV resistance. It is particularly appropriate for automotive exterior.

E353857-102092462

Typical applications

Cowls gaskets

Roof rims

Water deflectors

Window encapsulations

Material advantages

Excellent heat resistance

Excellent mechanical properties

Perfect adhesion to PP

General Information

UL YellowCard

Perfect surface finish

Tested according PV3930 for outdoor use

Features	Good Adhesion							
	Good UV Resistance High Heat Resistance Outstanding Surface Finish							
					Uses	Automotive Exterior Parts		
Gaskets								
Appearance	Black							
Processing Method	Extrusion							
j	Injection Molding							
	,g							
Physical	Nominal Value	Unit	Test Method					
Density	0.970	g/cm³	ISO 1183					
Hardness	Nominal Value	Unit	Test Method					
Shore Hardness (Shore A)	52		ISO 7619					
Elastomers	Nominal Value	Unit	Test Method					
Tensile Stress ¹ (Yield)	8.50	МРа	ISO 37					
Tensile Elongation ² (Break)	800	%	ISO 37					
Tear Strength ³	14	kN/m	ISO 34-1					
Compression Set ⁴			ISO 815					
23°C, 72 hr	22	%						
70°C, 24 hr	35	%						
100°C, 24 hr	49	%						
Extrusion	Nominal Value	Unit						

E214822-102092453

Drying Temperature	60.0 to 80.0	°C	
Drying Time	2.0 to 4.0	hr	
Cylinder Zone 1 Temp.	160	°C	
Cylinder Zone 2 Temp.	180	°C	
Cylinder Zone 3 Temp.	200	°C	
Die Temperature	200 to 230	°C	
NOTE			
1.	Type S2, 200 mm/min		
2.	Type S2, 200 mm/min		
3.	Method Bb, Angle (Nicked)		
4.	Method A		

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