

Geon™ Vinyl Fittings 206

Rigid Polyvinyl Chloride

PolyOne Corporation

Message:

Geon™ Vinyl Fittings 206 is a Rigid Polyvinyl Chloride product. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of Geon™ Vinyl Fittings 206 include construction applications, outdoor applications and plumbing/piping/potable water.

Characteristics include:

High Flow

Impact Resistant

General Information			
Features	High Flow		
	High Impact Resistance		
Uses	Construction Applications		
	Outdoor Applications		
Agency Ratings	NSF Type I 3		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.20 to 0.50	%	ASTM D955
PVC Cell Classification	14334		ASTM D1784
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	80		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹	2620	MPa	ASTM D638
Tensile Strength ² (Yield)	44.5	MPa	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	81.4	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	1200	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 6.35 mm)	72.2	°C	ASTM D648
Injection	Nominal Value	Unit	
Processing (Melt) Temp	199 to 210	°C	
NOTE			
1.	Type I, 5.1 mm/min		

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