

RTP 2287 A

Polyether Ketone

RTP Company

Message:

Carbon Fiber

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 40% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050	%	ASTM D955
Moisture Content	0.10	%	
Primary Additive	40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	37200	MPa	ASTM D638
Tensile Strength	290	MPa	ASTM D638
Tensile Elongation (Yield)	1.3	%	ASTM D638
Flexural Modulus	31000	MPa	ASTM D790
Flexural Strength	427	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	91	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	800	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	316	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	179	°C	
Drying Time	2.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	385 - 413	°C	
Mold Temperature	179 - 218	°C	
Injection Pressure	68.9 - 138	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

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