EVATHENE® UE659

Ethylene Vinyl Acetate Copolymer

USI Corporation

Message:

EVATHENE UE659 is a high VA content ethylene vinyl acetate copolymer (EVA) with excellent low temperature impact strength, environmental stress crack resistance, flexibility, elasticity, transparency, and processability. It could be developed for many new applications and substitute for flexible PVC, rubbers, and other elastomers. One of major application of UE659 is mixed with blowing agent and cross-linking agent for compression molding or injection molding of foamed shoe sole. Another major application of UE659 is to mix with tackifier and PE wax to make hot melt adhesive. Besides, UE659 could be processed by injection molding, and extrusion while incorporated with additives.

| General Information | | | | |
|--------------------------------|---|-----------|-------------|--|
| Features | Copolymer | | | |
| | Good Flexibility | | | |
| | Good Processability | | | |
| | High Clarity | | | |
| | High Elasticity High ESCR (Stress Crack Resist.) | | | |
| | | | | |
| | Uses | Adhesives | | |
| Foam | | | | |
| Footwear | | | | |
| Non-specific Food Applications | | | | |
| Processing Method | Compression Molding | | | |
| | Extrusion | | | |
| | Foam Processing | | | |
| | Injection Molding | | | |
| Physical | Nominal Value | Unit | Test Method | |
| Density | 0.947 | g/cm³ | ASTM D1505 | |
| Melt Mass-Flow Rate (MFR) | 2.0 | g/10 min | ASTM D1238 | |
| Vinyl Acetate Content | 25.0 | wt% | | |
| Hardness | Nominal Value | Unit | Test Method | |
| Durometer Hardness (Shore D) | 32 | | ASTM D2240 | |
| Mechanical | Nominal Value | Unit | Test Method | |
| Tensile Strength (Break) | 212 | MPa | ASTM D638 | |
| Tensile Elongation (Break) | 890 | % | ASTM D638 | |
| Thermal | Nominal Value | Unit | Test Method | |
| Brittleness Temperature | < -76.0 | °C | ASTM D746 | |
| Vicat Softening Temperature | 54.0 | °C | ASTM D1525 | |

| Peak Melting Temperature | 77.0 | °C | ASTM D3418 |
|--------------------------|------|----|------------|
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