# **EVATHENE® UE659**

### Ethylene Vinyl Acetate Copolymer

**USI** Corporation

#### Message:

EVATHENE UE659 is a high VA content ethylene vinyl acetate copolymer (EVA) with excellent low temperature impact strength, environmental stress crack resistance, flexibility, elasticity, transparency, and processability. It could be developed for many new applications and substitute for flexible PVC, rubbers, and other elastomers. One of major application of UE659 is mixed with blowing agent and cross-linking agent for compression molding or injection molding of foamed shoe sole. Another major application of UE659 is to mix with tackifier and PE wax to make hot melt adhesive. Besides, UE659 could be processed by injection molding, and extrusion while incorporated with additives.

General Information				
Features	Copolymer			
	Good Flexibility			
	Good Processability			
	High Clarity			
	High Elasticity High ESCR (Stress Crack Resist.)			
	Uses	Adhesives		
Foam				
Footwear				
Non-specific Food Applications				
Processing Method	Compression Molding			
	Extrusion			
	Foam Processing			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.947	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR)	2.0	g/10 min	ASTM D1238	
Vinyl Acetate Content	25.0	wt%		
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	32		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Break)	212	MPa	ASTM D638	
Tensile Elongation (Break)	890	%	ASTM D638	
Thermal	Nominal Value	Unit	Test Method	
Brittleness Temperature	< -76.0	°C	ASTM D746	
Vicat Softening Temperature	54.0	°C	ASTM D1525	

Peak Melting Temperature	77.0	°C	ASTM D3418

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#### Recommended distributors for this material

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