Santoprene™ 121-80B200

Thermoplastic Vulcanizate

ExxonMobil Chemical

Message:

It is a soft, black, UV-resistant thermoplastic vulcanized elastomer (TPV) in the thermoplastic elastomer (TPE) series. This material is specially formulated for bonding with thermosetting EPDM rubber, and is used for corner injection molding, end caps and special occasions requiring such bonding. This brand of Shanduping TPV is a shear rate dependent product that can be processed on conventional thermoplastic injection molding equipment. This is a polyolefin-based material that can be recycled in the production process.

General Information		
Features	Recyclable materials	
Uses	Outdoor application	
RoHS Compliance	RoHS compliance	
Appearance	Black	
Forms	Particle	
Processing Method	Multiple injection molding	
	Injection molding	

Physical	Nominal Value	Unit	Test Method
Specific Gravity			
	0.908	g/cm³	ASTM D792
	0.910	g/cm³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shaw A, 15 second	S,		
23°C, 2.00mm)	81		ISO 868
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress - Across Flow (100% Strain,			
23°C)	3.90	MPa	ASTM D412, ISO 37
Tensile Strength - Across Flow (Break,			
23°C)	11.9	MPa	ASTM D412, ISO 37
Tensile Elongation - Across Flow (Break,			
23°C)	730	%	ASTM D412, ISO 37

Additional Information

如果适用,这是基于扇形浇口注塑成型的平板测试结果.拉伸强度,伸长率和拉伸应力沿垂直流动方向测定 - ISO 1 型,ASTM die C.从埃克森美孚欧洲分支机构直接购买的所有产品都符合 REACH 法规. 对于埃克森 美孚未进口至欧洲的产品,用户应自行评估其是否满足 REACH 法规.

Legal statement

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Injection instructions

Santoprene TPV与乙缩醛和PVC不相容.更多关于加工和模具设计的信息,请查阅我们的《注射成型指南》.

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