

Grilamid® L 20 LM

Polyamide 12

EMS-GRIVORY

Message:

Grilamid® L 20 LM is a Polyamide 12 (Nylon 12) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for extrusion.

Important attributes of Grilamid® L 20 LM are:

- Flame Rated
- RoHS Compliant
- Good UV Resistance
- Medium Viscosity
- UV Stabilized

Typical applications include:

- Consumer Goods
- Electrical/Electronic Applications
- Hose/Tubing
- Industrial Applications
- Wire & Cable

General Information				
Additive		UV Stabilizer		
Features		Good UV Resistance		
		Medium Viscosity		
Uses		Consumer Applications		
		Electrical/Electronic Applications		
		Hydraulic Applications		
		Industrial Applications		
		Pneumatic Applications		
		Tubing		
		Wire & Cable Applications		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Extrusion		
Multi-Point Data		Isothermal Stress vs. Strain (ISO 11403-1)		
		Secant Modulus vs. Strain (ISO 11403-1)		
		Shear Modulus vs. Temperature (ISO 11403-1)		
		Specific Volume vs Temperature (ISO 11403-2)		
		Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.01	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4

Across Flow	0.80	--	%	
Flow	0.80	--	%	
Water Absorption				ISO 62
Saturation, 23°C	1.5	--	%	
Equilibrium, 23°C, 50% RH	0.70	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Shore Hardness (Shore D, 15 sec)	--	70		ISO 868
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1400	1100	MPa	ISO 527-2
Tensile Stress				ISO 527-2
Yield	45.0	40.0	MPa	
Break	60.0	50.0	MPa	
Tensile Strain (Yield)	10	12	%	ISO 527-2
Nominal Tensile Strain at Break	> 50	> 50	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	3.0	3.0	kJ/m ²	
23°C	4.0	4.0	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	No Break	No Break		
23°C	No Break	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	125	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	50.0	--	°C	ISO 75-2/A
Continuous Use Temperature				Internal Method
-- ¹	90.0 to 110	--	°C	
-- ²	150	--	°C	
Melting Temperature ³	178	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	1.2E-4	--	cm/cm/°C	
Transverse	1.4E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	--	1.0E+13	ohms · cm	IEC 60093
Electric Strength	--	32	kV/mm	IEC 60243-1
Comparative Tracking Index	--	600	V	IEC 60112

Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA12, MHLR, 18- 010N	--		ISO 1874
NOTE				
1.	Long Term			
2.	Short Term			
3.	10°C/min			

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