

RTP 200 GB 10

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass beads, 10% filler by weight		
Features	Bending resistance		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Molding Shrinkage - Flow	2.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	1.0	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3450	MPa	ASTM D638
Tensile Strength (Yield)	75.8	MPa	ASTM D638
Tensile Elongation (Break)	4.5	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength (Yield)	117	MPa	ASTM D790
Compressive Strength	31.0	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	320	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	216	°C	ASTM D648
1.8 MPa, not annealed	193	°C	ASTM D648
CLTE - Flow	7.4E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.26	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257

Dielectric Strength	16	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.70		ASTM D150
Dissipation Factor (1 MHz)	0.017		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94
Additional Information			

The value listed as Flammability, UL 94, was tested in accordance with RTP test standards.Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 27mil/in.

Injection	Nominal Value	Unit
Drying Temperature	79.4	°C
Drying Time	4.0	hr
Suggested Max Moisture	0.20	%
Suggested Max Regrind	20	%
Rear Temperature	274 - 288	°C
Middle Temperature	274 - 288	°C
Front Temperature	274 - 288	°C
Mold Temperature	65.6 - 107	°C
Injection Pressure	82.7 - 124	MPa
Back Pressure	0.172 - 0.345	MPa
Screw Speed	50 - 90	rpm
Clamp Tonnage	6.9 - 11	kN/cm ²

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