

Monprene® OM-10235

Thermoplastic Elastomer

Teknor Apex Company

Message:

Monprene® OM-10235 is a Thermoplastic Elastomer (TPE) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Typical applications include:

- Handles
- Engineering/Industrial Parts
- Adhesives/Tapes
- Appliances
- Business/Office Goods

General Information			
Uses	Appliances		
	Bonding		
	Cell Phones		
	Dental Applications		
	Flexible Grips		
	Handles		
	Knobs		
	Overmolding		
	Power/Other Tools		
	Sporting Goods		
	Toothbrush Handles		
	Writing Instruments		
Appearance	Opaque		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.01	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	16	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	25		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (300% Strain)	1.72	MPa	ASTM D412
Tensile Strength (Break)	3.45	MPa	ASTM D412
Tensile Elongation (Break)	550	%	ASTM D412
Additional Information	Nominal Value		
Adhesion to ABS			
Adhesion to PC			

Adhesion to PC/ABS

Injection	Nominal Value	Unit
Drying Temperature	65.6	°C
Drying Time	2.0 to 4.0	hr
Rear Temperature	182 to 204	°C
Middle Temperature	188 to 210	°C
Front Temperature	193 to 216	°C
Nozzle Temperature	199 to 221	°C
Processing (Melt) Temp	199 to 227	°C
Mold Temperature	23.9 to 60.0	°C
Injection Pressure	1.38 to 6.89	MPa
Injection Rate	Fast	
Back Pressure	0.172 to 0.862	MPa
Screw Speed	50 to 120	rpm
Cushion	3.81 to 25.4	mm

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Recommended distributors for this material

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