# Hifax CB242

## Thermoplastic Polyolefin Elastomer LyondellBasell Industries

#### Message:

Hifax CB242 medium melt flow, 950 MPa flexural modulus, paintable thermoplastic elastomeric olefin (TEO) resin has an excellent combination of stiffness, low temperature impact resistance, processability and paintability. It was originally designed for use in automotive bumper fascia applications.

Features  Uses  Forms  Processing Method	Good Dimensional Stability Good Impact Resistance Good Processability Good Stiffness Low Temperature Impact Resistance Medium Flow Paintable  Automotive Bumper Automotive Exterior Parts			
Forms	Good Processability Good Stiffness Low Temperature Impact Resistance Medium Flow Paintable Automotive Bumper			
Forms	Good Stiffness  Low Temperature Impact Resistance  Medium Flow  Paintable  Automotive Bumper			
Forms	Low Temperature Impact Resistance Medium Flow Paintable Automotive Bumper			
Forms	Medium Flow Paintable Automotive Bumper			
Forms	Paintable  Automotive Bumper			
Forms	Automotive Bumper			
Forms				
Forms				
	Automotive Exterior Parts			
		Automotive Exterior Parts		
Processing Method	Pellets			
	Injection Molding			
Physical N	Nominal Value	Unit	Test Method	
Density 0	).910	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg) 1	10	g/10 min	ASTM D1238, ISO 1133	
Mechanical N	Nominal Value	Unit	Test Method	
Tensile Stress (Yield) 1	18.0	MPa	ISO 527-2	
Tensile Strain (Yield) 7	7.0	%	ISO 527-2	
Flexural Modulus 9	950	MPa	ISO 178	
Impact N	Nominal Value	Unit	Test Method	
Notched Izod Impact Strength			ISO 180	
-40°C 5	5.3	kJ/m²		
23°C 5	50	kJ/m²		
Thermal N	Nominal Value	Unit	Test Method	
Heat Deflection Temperature				
0.45 MPa, Unannealed 8		°C	ISO 75-2/B	
1.8 MPa, Unannealed 5	31.0			
CLTE - Flow (-30 to 100°C) 6	31.0 51.0	°C	ISO 75-2/A	

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