

TOTAL Polystyrene 260-75

High Impact Polystyrene
TOTAL Refining & Chemicals

Message:

Polystyrene Compound 260-75 is an easy flow, HB recycled high impact polystyrene for injection molding application.
It contains 75% of recycled polystyrene.
It is recommended for the manufacturing of articles which require good dimensional stability.

Applications:

- TV Cover
- Office Automation
- Electrical and Electronic

General Information			
Recycled Content	Yes, 75%		
Features	Good dimensional stability		
	Impact resistance, high		
	Recyclable materials		
	Good liquidity		
Uses	Electrical/Electronic Applications		
	TV housing		
	Business equipment		
Agency Ratings	EC 1907/2006 (REACH)		
UL File Number	E314268		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02 - 1.04	g/cm ³	ASTM D792
Apparent Density	0.60	g/cm ³	ASTM D1895
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	5.0 - 10	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage - Flow	0.40 - 0.70	%	ASTM D955
Water Absorption			
Balance	< 0.10	%	ASTM D570
Equilibrium, 23°C, 50% RH	< 0.10	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C, Injection Molded)	22.0 - 30.0	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break, 23°C, Injection Molded)	30 - 55	%	ASTM D638, ISO 527-2
Flexural Modulus (23°C, Injection Molded)	1700 - 2300	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C, injection molding	69 - 88	J/m	ASTM D256

23°C, injection molding	7.6 - 9.8	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	85.0 - 95.0	°C	ISO 306/A50, ASTM D1525 1
Heat Distortion			
--	70 - 85	°C	ISO 75-2
--	70 - 85	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	160 - 180	°C	
Middle Temperature	180 - 200	°C	
Front Temperature	190 - 210	°C	
Nozzle Temperature	210 - 230	°C	
Injection instructions			
Zone 4 Temperature: 200 to 220°C			
NOTE			

1. 速率 A (50°C/h), 压力1 (10N)

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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