# Gravi-Tech™ GRV-NY-035-SS-GF-BLK

#### Polyamide 6

### PolyOne Corporation

#### Message:

Gravi-Tech™ GRV-NY-035-SS-GF-BLK is a Polyamide 6 (Nylon 6) product. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of Gravi-Tech™ GRV-NY-035-SS-GF-BLK include industrial applications, medical/healthcare and sporting goods. Primary characteristic: non-toxic.

General Information				
Features	High Specific Gravity			
	Non-Toxic			
Uses	Industrial Applications			
	Medical/Healthcare Applications			
	Projectiles			
	Sporting Goods			
	Weighting & Balancing			
Appearance	Natural Color			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	3.34	g/cm³	ASTM D792	
Molding Shrinkage - Flow	0.30	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength <sup>1</sup> (Yield)	94.5	МРа	ASTM D638	
Tensile Elongation <sup>2</sup> (Break)	1.0	%	ASTM D638	
Flexural Modulus	15400	МРа	ASTM D790	
Flexural Strength	145	МРа	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C, 6.35 mm, Injection Molded)	53	J/m	ASTM D256A	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
0.45 MPa, Annealed	214	°C		
1.8 MPa, Unannealed	198	°C		
Injection	Nominal Value	Unit		
Drying Temperature	71.1 to 82.2	°C		
Processing (Melt) Temp	266 to 293	°C		
Mold Temperature	82.2 to 135	°C		

1.	Type I, 5.1 mm/min	

Type I, 5.1 mm/min

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#### Recommended distributors for this material

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