

# InnoPlus LL9640UP

Linear Low Density Polyethylene

PTT Global Chemical Public Company Limited

## Message:

InnoPlus LL9640U/LL9640UP are hexene co-polymer based linear low density polyethylene designed for rotational molding applications. These are UV8 resistance level rotational molding grades which provide an excellent impact strength and good end use performance with optimizing the balance between stiffness and environmental stress cracking resistance.

InnoPlus LL9640UP is a powder form of InnoPlus LL9640U.

Typical Applications : InnoPlus LL9640U/LL9640UP can be used to produce variety applications such as general molding, toys & playground equipment, outdoor storage containers, medium to large water tanks and chemical tanks.

| General Information   |                         |                   |             |
|---|-------------------------|-------------------|-------------|
| Features  | Low density             |                   |             |
|   | Copolymer               |                   |             |
|   | hexene comonomer        |                   |             |
|   | Impact resistance, high |                   |             |
|   | Good UV resistance      |                   |             |
| Uses  | Container               |                   |             |
|   | Water tank              |                   |             |
|   | General                 |                   |             |
|   | Toys                    |                   |             |
| RoHS Compliance   | RoHS compliance         |                   |             |
| Forms   | Powder                  |                   |             |
| Processing Method   | rotomolding             |                   |             |
| Physical  | Nominal Value           | Unit              | Test Method |
| Specific Gravity  | 0.932                   | g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)                                       | 4.0                     | g/10 min          | ASTM D1238  |
| Environmental Stress-Cracking Resistance (100% Igepal, Compression Molded, F50) | > 1000                  | hr                | ASTM D1693  |
| Hardness  | Nominal Value           | Unit              | Test Method |
| Durometer Hardness (Shore D, Compression Molded)                                | 56                      |                   | ASTM D2240  |
| Mechanical  | Nominal Value           | Unit              | Test Method |
| Tensile Strength  |                         |                   | ASTM D638   |
| Yield, molding  | 15.0                    | MPa               | ASTM D638   |
| Fracture, molding   | 25.0                    | MPa               | ASTM D638   |
| Tensile Elongation (Break, Compression Molded)                                  | 1000                    | %                 | ASTM D638   |
| Flexural Modulus (Compression Molded)   | 550                     | MPa               | ASTM D790   |
| Impact  | Nominal Value           | Unit              | Test Method |

| Notched Izod Impact <sup>1</sup> (Compression Molded) | 240           | J/m  | ASTM D256   |
|---|---------------|------|-------------|
| Thermal   | Nominal Value | Unit | Test Method |
| Brittleness Temperature                               | < -70.0       | °C   | ASTM D746   |
| Vicat Softening Temperature                           | 110           | °C   | ASTM D1525  |
| NOTE  |               |      |             |
| 1.  | Partial Break |      |             |

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