

# SPESIN® KP513MT25BK

Polybutylene Terephthalate

Kolon Plastics, Inc.

Message:

SPESIN® KP513MT25BK is a Polybutylene Terephthalate (PBT) product. It is available in Asia Pacific, Europe, Latin America, or North America.

Characteristics include:

Flame Rated

Good Dimensional Stability

High Flow

| General Information                          |                            |                   |             |
|----------------------------------------------|----------------------------|-------------------|-------------|
| Features                                     | Good Dimensional Stability |                   |             |
|                                              | High Flow                  |                   |             |
|                                              | Specialty Grade            |                   |             |
| Physical                                     | Nominal Value              | Unit              | Test Method |
| Specific Gravity                             | 1.56                       | g/cm <sup>3</sup> | ASTM D792   |
| Molding Shrinkage - Flow                     | 1.7                        | %                 | ASTM D955   |
| Water Absorption (Equilibrium, 23°C, 60% RH) | 0.040                      | %                 | ASTM D570   |
| Hardness                                     | Nominal Value              | Unit              | Test Method |
| Rockwell Hardness (R-Scale)                  | 120                        |                   | ASTM D785   |
| Mechanical                                   | Nominal Value              | Unit              | Test Method |
| Tensile Strength (23°C)                      | 60.0                       | MPa               | ASTM D638   |
| Tensile Elongation (Break, 23°C)             | 4.2                        | %                 | ASTM D638   |
| Flexural Modulus (23°C)                      | 4000                       | MPa               | ASTM D790   |
| Flexural Strength (23°C)                     | 98.0                       | MPa               | ASTM D790   |
| Impact                                       | Nominal Value              | Unit              | Test Method |
| Notched Izod Impact (23°C)                   | 35                         | J/m               | ASTM D256   |
| Thermal                                      | Nominal Value              | Unit              | Test Method |
| Deflection Temperature Under Load            |                            |                   | ASTM D648A  |
| 0.45 MPa, Unannealed                         | 205                        | °C                |             |
| 1.8 MPa, Unannealed                          | 130                        | °C                |             |
| Peak Melting Temperature                     | 224                        | °C                | ASTM D3418  |
| CLTE - Flow                                  | 8.0E-5                     | cm/cm/°C          | ASTM D696   |
| Electrical                                   | Nominal Value              | Unit              | Test Method |
| Dielectric Strength                          | 27                         | kV/mm             | ASTM D149   |
| Dielectric Constant (1 MHz)                  | 3.70                       |                   | ASTM D150   |
| Arc Resistance                               | 110                        | sec               | ASTM D495   |
| Flammability                                 | Nominal Value              | Unit              | Test Method |
| Flame Rating                                 | HB                         |                   | UL 94       |

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