

VYLOPET® EMC545

Polycarbonate + PBT

TOYOBO America, Inc.

Message:

VYLOPET® EMC545 is a polycarbonate polybutene terephthalate (PC PBT) product. It is available in North America. VYLOPET® The application areas of EMC545 include housing and engineering/industrial accessories.

Features include:

flame retardant/rated flame

Hard

General Information			
Features	Rigidity, high		
Uses	Gear		
	Shell		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.68	g/cm ³	ASTM D792
	0.90		
Molding Shrinkage - Flow (3.00 mm)	0.30	%	ASTM D955
Water Absorption (24 hr)	0.050	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	95		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	153	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	12500	MPa	ASTM D790
Flexural Strength (Yield)	215	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	245	°C	ASTM D648
1.8 MPa, not annealed	230	°C	ASTM D648
Melting Temperature	255	°C	DSC
CLTE - Flow	2.0E-5	cm/cm/°C	ASTM D696
RTI Elec	130	°C	UL 746
RTI Imp	130	°C	UL 746
RTI	130	°C	UL 746

Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+18	ohms·cm	ASTM D257
Dielectric Strength (2.00 mm)	25	kV/mm	ASTM D149
Arc Resistance	135	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information			
Ball Pressure Temperature, UL746, Method B: 225 °CComparative Tracking Index, IEC Pub1.112: Class 3			
Injection	Nominal Value	Unit	
Processing (Melt) Temp	255 - 270	°C	
Mold Temperature	90.0 - 110	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

