

# Moplen EP300K

Polypropylene Impact Copolymer

LyondellBasell Industries

Message:

Moplen EP300K is a medium flow, hetrophasic polypropylene copolymer mainly designed for injection moulding applications. Moplen EP300K combines good process ability with very high impact and good stiffness. Because of its high mechanical properties, Moplen EP300K is widely used for injection moulding medium sized containers, buckets, pails, transport crates and crates for cold storage.

Other typical applications of Moplen EP300K are injection moulded components for small appliances, component for industrial applications and parts for the automotive industry (e.g. wheel arch liners, steering wheels and interior parts). Moplen EP300K is further suitable for house wares, seats, chair shells, toys, suitcases and small packaging items.

Thermoforming multilayer container for dairy products is also an important application of Moplen EP300K.

\* Moplen EP300K is suitable for food contact.

General Information			
Features	Rigid, good		
	Copolymer		
	Impact resistance, high		
	Workability, good		
	Medium liquidity		
	Compliance of Food Exposure		
Uses	Large household appliances and small household appliances		
	Industrial application		
	Household goods		
	Leather case		
	Application in Automobile Field		
	Car interior parts		
	Automotive exterior parts		
	Thermoformed container		
	Container		
	Barrel		
	Toys		
	Loading box		
	Seat		
Processing Method	Thermoforming		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238

Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	93		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	27.0	MPa	ASTM D638
Tensile Elongation (Yield)	9.0	%	ASTM D638
Flexural Modulus	1200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-20°C	40	J/m	ASTM D256
23°C	100	J/m	ASTM D256
Aging	Nominal Value	Unit	Test Method
Oven Aging (150°C)	15.0	day	ASTM D3012
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	88.0	°C	ASTM D648
Vicat Softening Temperature	150	°C	ASTM D1525 <sup>1</sup>
NOTE			

1. 压力1 (10N)

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