

# VECTOR® 4211N

Styrene Isoprene Styrene Block Copolymer

TSRC Corporation

## Message:

Linear SIS triblock copolymer.  
Contains <1% diblock copolymer.  
Medium styrene, medium modulus.  
VECTOR 4211A and VECTOR 4211N styrenic block copolymers are linear triblock copolymers with narrow molecular weight distributions. They have a higher styrene content and higher modulus than VECTOR 4111A SIS, making them well-suited for use in elastomer compounds, polymer modification applications and pressure sensitive adhesive applications requiring high cohesion.  
VECTOR 4211A SIS is offered as a dense pellet supplied from the United States.  
VECTOR 4211N SIS is offered as a porous pellet supplied from China.

| General Information                                     |                                      |                   |                 |
|---|--------------------------------------|-------------------|-----------------|
| Features  | Narrow Molecular Weight Distribution |                   |                 |
| Uses  | Adhesives                            |                   |                 |
|   | Plastics Modification                |                   |                 |
| Forms   | Pellets                              |                   |                 |
| Physical  | Nominal Value                        | Unit              | Test Method     |
| Specific Gravity  | 0.938                                | g/cm <sup>3</sup> | ASTM D792       |
| Apparent Density  | 0.33                                 | g/cm <sup>3</sup> | ASTM D1895      |
| Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)                | 13                                   | g/10 min          | ASTM D1238      |
| Bound Styrene   | 30.0                                 | %                 |                 |
| Ash Content   | 0.3                                  | wt%               |                 |
| Solution Viscosity - in 25 wt% Toluene (25°C)           | 300                                  | mPa · s           |                 |
| Diblock Content   | < 1.0                                | wt%               |                 |
| Hardness  | Nominal Value                        | Unit              | Test Method     |
| Durometer Hardness (Shore A, 1 sec, Compression Molded) | 60                                   |                   | ASTM D2240      |
| Elastomers  | Nominal Value                        | Unit              | Test Method     |
| Tensile Stress <sup>1</sup> (300% Strain)               | 4.20                                 | MPa               | Internal Method |
| Tensile Strength <sup>2</sup> (Break)                   | 24.0                                 | MPa               | Internal Method |
| Tensile Elongation <sup>3</sup> (Break)                 | 1000                                 | %                 | Internal Method |
| NOTE  |                                      |                   |                 |
| 1.  | Compression Molded                   |                   |                 |
| 2.  | Compression Molded                   |                   |                 |
| 3.  | Compression Molded                   |                   |                 |

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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