Pebax® 6333 SD 01

Polyether Block Amide

Arkema

Message:

Pebax® 6333 SD 01 is a Polyether Block Amide (PEBA-Ether) product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

Characteristics include:

Good Mold Release

Good UV Resistance

General Information

Features	Good Mold Release			
	Good UV Resistance			
Forms	Granules			
Processing Method	Extrusion			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.01	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (235°C/1.0 kg)	2.0	g/10 min	ASTM D1238	
Water Absorption			ASTM D570	
24 hr	1.2	%		
Saturation	0.50	%		
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	63		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength			ASTM D638	
Yield	17.0	МРа		
Break	51.0	МРа		
Tensile Elongation			ASTM D638	
Yield	20	%		
Break	380	%		
Flexural Modulus	370	МРа	ASTM D790	
Flexural Strength (Yield)	15.0	МРа	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact			ASTM D256	
-40°C	100	J/m		
19°C	No Break			
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	161	°C	ASTM D1525	

Melting Temperature	140 to 175	°C	
CLTE - Flow	1.4E-4	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	3.0E+10	ohms	ASTM D257
Volume Resistivity	1.0E+13	ohms·cm	ASTM D257

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