

HiFill® PA6/10 GF30 L

Polyamide 610

Techmer Engineered Solutions

Message:

HiFill® PA6/10 GF30 L is a Polyamide 610 (Nylon 610) product filled with 30% glass fiber. It can be processed by injection molding and is available in North America.

Characteristics include:

Flame Rated

Lubricated

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Lubricant		
Features	Lubricated		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (24 hr)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	145	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	7580	MPa	ASTM D790
Flexural Strength	214	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	216	°C	ASTM D648
CLTE - Flow	4.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength ¹	17	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
NOTE			

1. Method A (Short-Time)

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