

Polimid A 25 GF V0F

Polyamide 66

Poliblend S.p.a.

Message:

Polimid A 25 GF V0F is a Polyamide 66 (Nylon 66) material filled with 25% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, or Latin America.

Important attributes of Polimid A 25 GF V0F are:

Flame Rated

Flame Retardant

General Information			
UL YellowCard	E249139-100050090		
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Additive	Flame Retardant		
Features	Self Extinguishing		
Appearance	Natural Color		
Physical	Nominal Value	Unit	Test Method
Density	1.38	g/cm ³	ISO 1183
Molding Shrinkage	0.40 to 0.80	%	
Water Absorption (23°C, 24 hr)	0.80	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6800	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	125	MPa	
Break	125	MPa	
Tensile Strain			ISO 527-2
Yield	4.5	%	
Break	4.5	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	7.5	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	40	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	250	°C	ISO 75-2/B
1.8 MPa, Unannealed	240	°C	ISO 75-2/A
Continuous Use Temperature ¹	110	°C	
Vicat Softening Temperature	255	°C	ISO 306/A120
Ball Pressure Test (165°C)	Pass		IEC 60695-10-2
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	500	V	IEC 60112

Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Flammability Index (2.00 mm)	650	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	> 3.0	hr	
Processing (Melt) Temp	270 to 290	°C	
Mold Temperature	80.0 to 90.0	°C	
NOTE			
1.	Without Load		

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