

INLUBE PPCF15TF15

Polypropylene

Infinity LTL Engineered Compounds

Message:

15% CARBON FIBER REINFORCED AND 15% PTFE FILLED POLYPROPYLENE

General Information			
Filler / Reinforcement	Carbon Fiber,15% Filler by Weight		
Additive	PTFE Lubricant (15%)		
Features	Lubricated		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40 to 0.70	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	35.9	MPa	ASTM D638
Flexural Modulus	6210	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	27	J/m	ASTM D256
Unnotched Izod Impact	120	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+3 to 1.0E+7	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	76.7	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	193 to 227	°C	
Mold Temperature	37.8	°C	
Back Pressure	0.345 to 0.689	MPa	
Screw Speed	40 to 70	rpm	
Vent Depth	0.013 to 0.025	mm	

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Recommended distributors for this material

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