# Alathon® M5562

## High Density Polyethylene Copolymer LyondellBasell Industries

### Message:

ALATHON M5562 is a copolymer with medium molecular weight distribution. This resin provides moderate stiffness, toughness and stress crack resistance. Typical applications include nozzle valves and specialty injection molded parts.

General Information				
Features	Copolymer			
	Food Contact Acceptable			
	Good Stiffness			
	Good Toughness			
	High ESCR (Stress Crack Resist.)			
	MedWide Molecular Weight Distrib.			
Agency Ratings	FDA 21 CFR 177.1520			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.955	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	6.0	g/10 min	ASTM D1238	
Spiral Flow	27.7	cm		
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	70		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength			ASTM D638	
Yield <sup>1</sup>	28.3	MPa		
Break	14.3	MPa		
Tensile Elongation <sup>2</sup> (Yield)	10	%	ASTM D638	
Flexural Modulus <sup>3</sup>			ASTM D790	
1% Secant	1210	MPa		
2% Secant	993	MPa		
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (0.45 MPa, Unannealed)	72.0	°C	ASTM D648	
Brittleness Temperature	< -76.0	°C	ASTM D746	
Vicat Softening Temperature	127	°C	ASTM D1525	
Injection	Nominal Value	Unit		
Rear Temperature	232	°C		
Middle Temperature	243	°C		

Front Temperature	246	°C	
Nozzle Temperature	246	°C	
NOTE			
1.	51 mm/min		
2.	51 mm/min		
3.	13 mm/min		

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#### Recommended distributors for this material

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