

# RAMLLOY PL-108

High Density Polyethylene

Polyram Ram-On Industries

## Message:

A Special compound for production of CO-EX HDPE pipes conveying optical cables with extremely low friction

General Information			
Features	Low friction coefficient		
Uses	Piping system		
Appearance	White		
	Available colors		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.956	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Extrusion	Nominal Value	Unit	
Melt Temperature	185 - 240	°C	
Die Temperature	185 - 195	°C	
Extrusion instructions			

Secondary extruder (PL 108MB): 145 to 155 °C

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## Recommended distributors for this material

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