LUVOCOM® 65-8498

Polypropylene Copolymer

Lehmann & Voss & Co.

Message:

LUVOCOM®65-8498 is a polypropylene copolymer (PP Copoly) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.
Typical application areas include:
engineering/industrial accessories
Tools
food contact applications

General Information	
Uses	Thin wall parts
	Non-specific food applications
	Engineering accessories
	Machine/mechanical parts
	Mold/Mold/Tool

Appearance	Natural color		
Physical	**Nominal Value**	**Unit**	**Test Method**
Density	1.55	g/cm³	ISO 1183
Molding Shrinkage	1.5 - 3.0	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.10	%	
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	2000	MPa	ISO 527-2
Tensile Stress (Break)	20.0	MPa	ISO 527-2
Tensile Strain (Yield)	3.0	%	ISO 527-2
Flexural Modulus	3000	MPa	ISO 178
Flexural Stress	30.0	MPa	ISO 178
Flexural Strain at Flexural Strength	3.6	%	ISO 178
Maximum operating temperature-Short Term	110	°C	
Insulation Resistance	> 1.0E+9	ohms	IEC 60167
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Unnotched Impact Strength (23°C)	20	kJ/m²	ISO 179/1eU
Thermal	**Nominal Value**	**Unit**	**Test Method**
Continuous Use Temperature	80.0	°C	UL 746B
Vicat Softening Temperature	80.0	°C	ISO 306/A
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	> 1.0E+9	ohms	IEC 60093
Injection	**Nominal Value**	**Unit**	
Drying Temperature	70.0 - 95.0	°C	

Drying Time	2.0 - 4.0	hr
Suggested Max Moisture	0.20	%
Rear Temperature	220 - 250	°C
Middle Temperature	220 - 250	°C
Front Temperature	230 - 250	°C
Nozzle Temperature	220 - 250	°C
Processing (Melt) Temp	230 - 260	°C
Mold Temperature	40.0 - 80.0	°C

Injection instructions

General
In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.
Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.
Lengthy dwell times for the melts in the cylinder should be avoided.
Lower the temperatures during interruptions!
Predrying (optional)
It is advisable to predry the granulate with a suitable dryer immediately before processing.
The granulate may absorb moisture from the air.
Delivery Form & Storage
Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.
Preferably storage should be effected in dry and normally temperatured rooms
Additional Information
During processing, the moisture content should not exceed 0.2%. Moisture may lead to smearing and in extreme cases to foaming. Usually the material can be processed over a broad temperature range and can thus be adapted to a wide variety of processing conditions.
The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.
Please contact us for further information.

Recommended distributors for this material

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