Adell Polyamide AT-13

Polyamide 66

Adell Plastics, Inc.

Message:

Adell Polyamide AT-13 is a Polyamide 66 (Nylon 66) material filled with 13% glass fiber. It is available in North America. Important attributes of Adell Polyamide AT-13 are:

Flame Rated

Impact Modified

Typical application of Adell Polyamide AT-13: Automotive

| General Information | | | |
|-------------------------------------|----------------------------------|-------|-------------|
| Filler / Reinforcement | Glass Fiber,13% Filler by Weight | | |
| Additive | Impact Modifier | | |
| Features | Impact Modified | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.18 to 1.20 | g/cm³ | ASTM D792 |
| Molding Shrinkage - Flow | 0.60 to 0.90 | % | ASTM D955 |
| Water Absorption (24 hr) | 0.80 | % | ASTM D570 |
| Hardness | Nominal Value | Unit | Test Method |
| Rockwell Hardness | | | ASTM D785 |
| M-Scale | 84 | | |
| R-Scale | 119 | | |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength | 96.5 | MPa | ASTM D638 |
| Tensile Elongation (Break) | 3.0 to 4.0 | % | ASTM D638 |
| Flexural Modulus | 4480 | MPa | ASTM D790 |
| Flexural Strength | 145 | MPa | ASTM D790 |
| Compressive Strength | 124 | MPa | ASTM D695 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact (23°C, 3.18 mm) | 110 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load | | | ASTM D648 |
| 0.45 MPa, Unannealed | 229 | °C | |
| 1.8 MPa, Unannealed | 221 | °C | |
| Melting Temperature | 249 to 260 | °C | ASTM D789 |
| Flammability | Nominal Value | | Test Method |
| Flame Rating | НВ | | UL 94 |

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