# OxyVinyIs® 185

### Polyvinyl Chloride Homopolymer OxyVinyls, LP

#### Message:

OxyVinyls® 185 is a Polyvinyl Chloride Homopolymer (PVC Homopolymer) product. It can be processed by calendering, film extrusion, injection molding, profile extrusion, or sheet extrusion and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of OxyVinyls® 185 include construction applications, engineering/industrial parts, film, foam and sheet. Primary characteristic: homopolymer.

General Information			
Features	Foamable		
	Homopolymer		
Uses	Film		
	Fittings		
	Flooring		
	Foam		
	Profiles		
	Sheet		
Agency Ratings	EU 10/2011		
Appearance	Clear/Transparent		
Forms	Powder		
Processing Method	Calendering		
	Film Extrusion		
	Injection Molding		
	Profile Extrusion		
	Sheet Extrusion		
Physical	Nominal Value	Unit	Test Method

Physical	Nominal Value	Unit	Test Method
Apparent Density	0.53 to 0.61	g/cm³	Internal Method
PVC Cell Classification	GP1-16050		ASTM D1755
K-Value	55.0 to 57.0		
Contamination	< 30	number/kg	Internal Method
Inherent Viscosity	0.66 to 0.70	dl/g	Internal Method
Particle Size			Malvern
% Retained on Pan	< 6.00	%	
% Retained on 200 mesh	< 25.0	%	
% Retained on 40 mesh	< 0.500	%	
% Retained on 60 mesh	< 3.00	%	
Relative Viscosity	1.78 to 1.85		
CAS Number	9002-86-2		

Flow Time	< 14.0	sec	Internal Method
Residual Monomer	< 3	ppm	Internal Method
Volatiles	< 0.40	%	Internal Method

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#### Recommended distributors for this material

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