# Diaterm® A27 GF15

# Polyamide 6

# DTR S.r.l. (Develop Thermoplastic Resins)

#### Message:

Diaterm®A27 GF15 is a polyamide 6 (nylon 6) material, which contains a 15% glass fiber reinforced material. This product is available in Europe. Diaterm®The main features of A27 GF15 are: flame retardant/rated flame Medium viscosity

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Features	Medium viscosity		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	120	MPa	ASTM D638
Tensile Elongation (Break)	6.0	%	ASTM D638
Flexural Modulus	6000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	70	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	205	°C	ASTM D648
1.8 MPa, not annealed	195	°C	ASTM D648
Vicat Softening Temperature	200	°C	ASTM D1525 <sup>1</sup>
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	ASTM D257
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	НВ		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Additional Information			
Water Absorption, DIN 53714, 23°C, 50	% RH: 2.8%Burning Rate, DIN 7520	00: <100mm/min	
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	3.0	hr	
NOTE			
1.	标准 B (120°C/h), 载荷2 (50N)		

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# Recommended distributors for this material

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