Epoxies, Ect. 50-3152 FR

Epoxy; Epoxide

Epoxies, Etc.

Message:

50-3152 FR Potting and Encapsulating Compound has been formulated to meet the stringent non-burning requirements of UL 94 V-0. 50-3152 FR Epoxy is listed with Underwriter's Laboratories for passing UL 94 V-0. It also has a Comparative Tracking Index (CTI) of >600 Volts (PLC 0). 50-3152 FR is a two component epoxy potting and encapsulating system. This semi-rigid epoxy has excellent shock and vibration resistance along with good thermal conductivity. 50-3152 FR is designed for ease of use. It has a convenient 1:1 mix ratio and is low in viscosity. Features: Thermally conductive Easy 1:1 ratio Shock and vibration resistant Benefits: Protects electronics by quickly transferring heat Simple to use in production Will not damage electronic components

General Information				
Features	Flame Retardant			
	Low Viscosity			
	Semi Rigid			
	Shock Resistant			
	Thermally Conductive			
Uses	Electrical Parts			
	Electrical/Electronic Application	ns		
Appearance	Black			
Processing Method	Encapsulating			
	Potting			
Thermal	Nominal Value	Unit		
Thermal Conductivity	1.0	W/m/K		
Electrical	Nominal Value	Unit	Test Method	
Comparative Tracking Index (CTI)	600	V		
Flammability	Nominal Value	Unit	Test Method	
Flame Rating	V-0		UL 94	
Thermoset	Nominal Value	Unit		
Thermoset Mix Viscosity (25°C)	31000	cP		
Additional Information	Nominal Value	Unit		
Operating Temperature	-40.0 to 135	°C		
Uncured Properties	Nominal Value	Unit		
Color				

¹	Beige	
2	Black	
3	Black	
Mix Ratio by Weight (PBW)		
Part A	1.0	
Part B	1.0	
Density		
25°C ⁴	1.49	g/cm ³
25°C ⁵	1.55	g/cm³
Viscosity		
25°C ⁶	20	Pa·s
25°C ⁷	64	Pa·s
Curing Time		
100°C	0.50	hr
65°C	2.0 to 3.0	hr
25°C	24 to 48	hr
Pot Life ⁸ (25°C)	100	min
Cured Properties	Nominal Value	Unit
Shore Hardness		
Shore D, 65°C	50	
Shore D, 25°C	80	
Shore D, 25°C Lap Shear Strength ⁹	80 17.2	MPa
		MPa MPa
Lap Shear Strength ⁹	17.2	
Lap Shear Strength ⁹ Compression Strength	17.2 51.7	MPa
Lap Shear Strength ⁹ Compression Strength Electric Strength	17.2 51.7 16	MPa
Lap Shear Strength ⁹ Compression Strength Electric Strength Relative Permittivity (100 Hz)	17.2 51.7 16 5.00	MPa kV/mm
Lap Shear Strength ⁹ Compression Strength Electric Strength Relative Permittivity (100 Hz) Volume Resistivity (25°C)	17.2 51.7 16 5.00	MPa kV/mm
Lap Shear Strength ⁹ Compression Strength Electric Strength Relative Permittivity (100 Hz) Volume Resistivity (25°C) NOTE	17.2 51.7 16 5.00 7.6E+13	MPa kV/mm
Lap Shear Strength ⁹ Compression Strength Electric Strength Relative Permittivity (100 Hz) Volume Resistivity (25°C) NOTE 1.	17.2 51.7 16 5.00 7.6E+13 Part B	MPa kV/mm
Lap Shear Strength ⁹ Compression Strength Electric Strength Relative Permittivity (100 Hz) Volume Resistivity (25°C) NOTE 1. 2.	17.2 51.7 16 5.00 7.6E+13 Part B Mixed	MPa kV/mm
Lap Shear Strength ⁹ Compression Strength Electric Strength Relative Permittivity (100 Hz) Volume Resistivity (25°C) NOTE 1. 2. 3.	17.2 51.7 16 5.00 7.6E+13 Part B Mixed Part A	MPa kV/mm
Lap Shear Strength ⁹ Compression Strength Electric Strength Relative Permittivity (100 Hz) Volume Resistivity (25°C) NOTE 1. 2. 3. 4.	17.2 51.7 16 5.00 7.6E+13 Part B Mixed Part A Part B	MPa kV/mm
Lap Shear Strength ⁹ Compression Strength Electric Strength Relative Permittivity (100 Hz) Volume Resistivity (25°C) NOTE 1. 2. 3. 4. 5.	17.2 51.7 16 5.00 7.6E+13 Part B Mixed Part A Part B Part A	MPa kV/mm
Lap Shear Strength ⁹ Compression Strength Electric Strength Relative Permittivity (100 Hz) Volume Resistivity (25°C) NOTE 1. 2. 3. 4. 5. 6. 7.	17.2 51.7 16 5.00 7.6E+13 Part B Mixed Part A Part A Part A Part A Part A Part B	MPa kV/mm
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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

