

AKROMID® A3 GF 30 1 L natural (4715)

Polyamide 66 + PP

AKRO-PLASTIC GmbH

Message:

AKROMID® A3 GF 30 1 L natural (4715) is a 30% glass fibre reinforced and heat stabilised polyamide-blend with a reduced density compared to standard PA6.6 GF30

Applications are mainly technical components in the automotive and electronic industry, where a weight and cost reduction is required

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
	Low Density		
Uses	Automotive Applications		
	Electrical/Electronic Applications		
Appearance	Natural Color		
Resin ID (ISO 1043)	PA66 + PP GF30		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.26	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (275°C/5.0 kg)	10.0	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8600	MPa	ISO 527-2/1
Tensile Stress (Break)	155	MPa	ISO 527-2/5
Tensile Strain (Break)	3.2	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	13	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	77	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	260	°C	ISO 75-2/B
1.8 MPa, Unannealed	246	°C	ISO 75-2/A
Melting Temperature ¹	262	°C	DIN EN 11357-1
Flammability	Nominal Value	Unit	Test Method
Burning Rate ² (1.00 mm)	< 100	mm/min	FMVSS 302
Flame Rating (0.800 mm)	HB		UL 94
Additional Information	Nominal Value	Unit	Test Method
Reinforcement Content	30	%	ISO 1172
NOTE			

- | | |
|----|---------------|
| 1. | 10 K/min, DSC |
| 2. | >1 mm |

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