

# RANPELEN SFC-650BT

Polypropylene Random Copolymer

Lotte Chemical Corporation

Message:

RANPELEN SFC-650BT is a controlled medium modified polypropylene random copolymer especially designed for metallizing cast film technology. It offers an excellent clarity and gloss, a very low extractable and a very high gloss. It is designed for quality packaging applications, either as skin of 3 layer film and is in particular suitable for printing and metallisation purpose. RANPELEN SFC-650BT is easy processable on commercial cast film equipment. It contains antiblock additives. RANPELEN SFC-650BT is suitable for food contact.

General Information			
Additive	Antiblock		
Features	Antiblocking		
	Excellent Printability		
	Food Contact Acceptable		
	High Clarity		
	High Gloss		
	Low Extractables		
	Metallizable		
	Random Copolymer		
Uses	Cast Film		
	Film		
	Packaging		
RoHS Compliance	RoHS Compliant		
Processing Method	Cast Film		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm <sup>3</sup>	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0	g/10 min	ASTM D1238, ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	85		ASTM D785, ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	24.5	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	> 500	%	ASTM D638, ISO 527-2
Flexural Modulus	981	MPa	ASTM D790, ISO 178
Coefficient of Friction (Cast Film)	< 1.0		Internal Method
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	98	J/m	ISO 180, ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	74.0	°C	ASTM D648, ISO 75-2/B


Melting Temperature	148	°C	Internal Method, ASTM D3418
Optical	Nominal Value	Unit	Test Method
Haze (30.0 μm, Cast Film)	< 2.0	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Heat Seal Temperature <sup>1</sup> (30.0 μm)	132	°C	Internal Method
NOTE			
1.	Cast Film		

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