

Mapex AT0320GN

Polyamide 66

Ginar Technology Co., LTD.

Message:

Mapex AT0320 GN PA6.6 is a 15 % glass fiber reinforced impact modified product for injection moulding in natural colour

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	Impact modifier		
Features	Impact modification		
	Highlight		
	Solvent resistance		
	Good formability		
	Good electrical performance		
	Good chemical resistance		
	Good wear resistance		
	Good weather resistance		
	Fuel resistance		
	Heat resistance, high		
	Oil resistance		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm³	ASTM D792, ISO 1183
Molding Shrinkage - Flow (1.60 mm)	0.40 - 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	90.0	MPa	ISO 527-2
Tensile Strain (Break)	5.0	%	ISO 527-2
Flexural Modulus	4480	MPa	ISO 178
Flexural Stress	166	MPa	ISO 178
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	245	°C	ASTM D648, ISO 75-2/A
Melting Temperature	250	°C	DSC
Flammability	Nominal Value	Test Method	
Flame Rating (3.20 mm)	HB	UL 94	
Additional Information			
Notched Izod Impact Strength, ISO 180/1, notch 0.25in: 134 kg cm/cmNotched Izod Impact Strength, ISO 180/1, notch 0.25in, -30°C: 134 kg cm/cm			

Injection	Nominal Value	Unit
Drying Temperature	70.0	°C
Drying Time	4.0	hr
Rear Temperature	250 - 300	°C
Middle Temperature	250 - 300	°C
Front Temperature	250 - 300	°C
Nozzle Temperature	290 - 305	°C
Mold Temperature	30.0 - 100	°C
Injection Pressure	50.0 - 120	MPa
Injection Rate	Moderate-Fast	
Holding Pressure	30.0 - 80.0	MPa
Back Pressure	0.00 - 0.300	MPa
Screw Speed	60 - 120	rpm

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Recommended distributors for this material

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