

Polifor® 10 T/40 NERO X1

Polypropylene Homopolymer

SO.F.TER. SPA

Message:

Polypropylene homopolymer, 40% mineral filled

General Information			
Filler / Reinforcement	Mineral,40% Filler by Weight		
Features	Homopolymer		
Uses	Automotive Applications		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	9.0	g/10 min	ASTM D1238
Molding Shrinkage	0.80	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	33.0	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	3300	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	25	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	75.0	°C	ASTM D648
Vicat Softening Temperature	100	°C	ASTM D1525 ¹
Flammability	Nominal Value	Test Method	
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	
Rear Temperature	190	°C	
Middle Temperature	210	°C	
Front Temperature	230	°C	
Mold Temperature	50.0 to 70.0	°C	
NOTE			

1. Rate A (50°C/h), Loading 2 (50 N)

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