

Hyflon® PFA 125X

Perfluoroalkoxy

Solvay Specialty Polymers

Message:

Hyflon® PFA is a unique family of semi-crystalline, melt processable perfluoropolymers which combine excellent mechanical characteristics to unique properties such as chemical inertness, heat resistance, inherent flame resistance, low surface energy, and exceptional dielectric properties. Hyflon® PFA resins have been designed to retain their properties over a wide range of temperatures from cryogenic to 300°C (572°F) and are the material of choice in applications such as linings in the Chemical Process Industry, Oil and Gas, Specialty Cables, Semiconductor Industry, Aerospace, and other challenging industries.

Hyflon® PFA 125X is a low melt flow rate resin designed for pipe extrusion, where very high viscosity and melt strength are needed. It also has significantly lower permeability to gasses than standard PFAs. Hyflon® PFA P125X is an ASTM D3307 - Type XV resin.

General Information			
Features	Semicrystallization		
	Low liquidity		
	Heat resistance, high		
	Flame retardancy		
Uses	Semiconductor molding compound		
	Lining		
	Cable sheath		
	Piping system		
	Pipe fittings		
	Aerospace applications		
	Oil/Gas Supplies		
Agency Ratings	ASTM D 3307 Type XV		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (372°C/5.0 kg)	1.5 - 3.0	g/10 min	ASTM D1238
1% weight loss (TGA)	1.2E-4 - 2.0E-4	cm/cm/°C	ASTM D696
Density	2.120 - 2.170	g/cm ³	ASTM D792
Hardness - Shore D	55.0 - 65.0		ASTM D2240
Tensile Modulus ¹ (280°C)	49.0	MPa	ASTM D1708
Notched impact strength of simply supported beams-(23°C)	no break		ASTM D256
Heat of crystallization	28.0 - 38.0	J/g	ASTM D4591
Heat of Fusion	28.0 - 38.0	J/g	ASTM D4591
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ² (23°C)	450 - 650	MPa	ASTM D1708
Tensile Strength (Break, 23°C)	> 25.0	MPa	ASTM D1708

Tensile Elongation (Break, 23°C)	> 300	%	ASTM D1708
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	310 - 316	°C	ASTM D4591
Peak Crystallization Temperature (DSC)	285 - 295	°C	ASTM D4591
Thermal Conductivity (40°C)	0.15 - 0.25	W/m/K	ASTM C177
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	95	%	ASTM D2863

Additional Information

PROCESSINGBecause PFA is corrosive in the melt, machinery used to process Hyflon® should be lined with corrosion resistant alloys.**HEALTH SAFETY AND ENVIRONMENT**Hyflon® PFA 125X is a very inert polymer and it is not harmful if used and handled according to standard processing procedures.If handled inappropriately, it may release harmful toxic chemicals. Please refer to the Material Safety Data Sheets for more information on handling and safety.**PACKAGING AND STORAGE**Hyflon® PFA 125X resin is available in 25 kg (55 lbs) and 600 kg (1323 lbs) packaging. Though it has an indefinite shelf life, it is recommended to store it in a clean area, protected from direct sunlight, and possible contamination.

NOTE

- 1mm/min
- 1.0 mm/min

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