Lushan L-5R(HC)

Polyethylene Copolymer

Guangzhou Lushan New Materials Co., Ltd

Message:

Polyethylene Copolymer Adhesive for Steel Pipe Coating

Copolymer adhesive resin Lushan L-5R series is maleic anhydride grafted polyethylene which could be in granule or powder form. It was developed by Lushan with independent patent technologies and proved with excellent performance in the widely applications of pipeline projects both in China and international market.

The purpose of the adhesive is to bond the epoxy layer to the top coat.Copolymer adhesive resin Lushan L-5R series is mainly used as adhesive layer in 3 layers polyethylene system(3LPE) for steel pipe against corrosion coating system in oil and gas pipeline and high pressure water pipeline. Copolymer adhesive resin Lushan L-5R series has good properties such as high bonding strength, long-term stability, wide compatibility, easy processing, etc. Copolymer adhesive resin Lushan L-5R series is designed to meet with requirements of the following National and International standards, under the condition that appropriate industrial processing method are applied under a continuous quality control system and when used in combination with copolymer adhesive resin Lushan L-5R& polyethylene compound top coats EJ-1 and a compatible powder epoxy.

NFA 49710 CAN/CSA-Z245.21 DIN 30670S Draft ISO 21809-1

Copolymer Good Processability Good Stability		
Good Stability		
Adhesives		
Oil/Gas Applications		
Pipe Coatings		
CSA Z245.21		
DIN 30670		
ISO 21809-1		
NF A 49-710		
Granules		
Nominal Value	Unit	Test Method
0.938	g/cm³	ASTM D792
_		
3.8	g/10 min	ASTM D1238
Nominal Value	Unit	Test Method
26.0	MPa	ASTM D638
960	%	ASTM D638
Nominal Value	Unit	Test Method
		ISO 21809-1
· 18.0	kN/m	
· 15.0	kN/m	
	Adhesives Oil/Gas Applications Pipe Coatings CSA Z245.21 DIN 30670 ISO 21809-1 NF A 49-710 Granules Iominal Value 938 Iominal Value 6.0 Iominal Value 18.0	Adhesives Oil/Gas Applications Pipe Coatings CSA Z245.21 DIN 30670 ISO 21809-1 NF A 49-710 Granules Iominal Value Unit 18.0 MPa MPa Mominal Value Unit MPa MPa Mominal Value Unit MPa Mominal Value Unit MPa MPa Mominal Value Unit MPa MPa MAA MAA MAA MAA MAA MAA

60°C	> 12.0	kN/m	
80°C	> 8.0	kN/m	
Operating Temperature	-40 to 80	°C	
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-70.0	°C	ASTM D746
Vicat Softening Temperature	118	°C	ASTM D1525
Peak Melting Temperature	131	°C	ASTM D2117

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