

SEPAZ™ 100L

Polyphthalamide

Mando Advanced Materials Co., Ltd.

Message:

SEPAZ™ 100L is a Polyphthalamide (PPA) product. It is available in Asia Pacific. Primary characteristic: flame rated.

General Information			
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Molding Shrinkage ¹			ASTM D955
Flow	0.50	%	
Across Flow	0.70	%	
Water Absorption (24 hr)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	86.0	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	3740	MPa	ASTM D790
Flexural Strength	157	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	15	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	138	°C	ASTM D648
Peak Melting Temperature	313	°C	ASTM D2133
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	300 to 330	°C	
Mold Temperature	130 to 160	°C	
NOTE			

1. 60°C Mold Temperature

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Recommended distributors for this material

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