

MAJORIS GC119 - 1367

Polypropylene

AD majoris

Message:

GC119 - 1367 is a mineral filled polypropylene compound intended for injection moulding.
The product is available in white (GC119 - 1367) and natural (GC119) but other colours can be provided on request.
The good flow ability of GC119 - 1367 makes it very easy to process even for complicated parts. The material displays excellent gloss, very low dust pick up and is high heat stabilised.
APPLICATIONS
Household articles
Electrical appliances
Technical components
GC119 - 1367 is intended for components, which require very good surface quality, rigidity, good impact, low shrinkage and high dimensional stability.

General Information			
Filler / Reinforcement	Mineral filler, 10% filler by weight		
Additive	heat stabilizer		
Features	Good dimensional stability		
	Rigidity, high		
	Highlight		
	Impact resistance, good		
	Recyclable materials		
	Workability, good		
	Good liquidity		
	Heat resistance, high		
	Thermal Stability		
	Low shrinkage		
	Good appearance		
	Excellent appearance		
Uses	Electrical/Electronic Applications		
	Electrical appliances		
	Household goods		
Appearance	White		
	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.980	g/cm ³	ISO 1183

Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	22	g/10 min	ISO 1133
Molding Shrinkage	1.6	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2/50
Yield	30.0	MPa	ISO 527-2/50
Fracture	24.0	MPa	ISO 527-2/50
Flexural Modulus ¹	1950	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	3.0	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	98.0	°C	ISO 75-2/B
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	220 - 260	°C	
Mold Temperature	30.0 - 50.0	°C	
Injection Rate	Moderate		
Injection instructions			
Holding pressure: 50 to 70% of the injection pressure			
NOTE			
1.	2.0 mm/min		

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Recommended distributors for this material

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