# 3M<sup>™</sup> Dyneon<sup>™</sup> Fluoroelastomer FG 5690Q

## Fluoroelastomer

### 3M Advanced Materials Division

#### Message:

3M<sup>™</sup> Dyneon<sup>™</sup> Fluoroelastomer FG 5690Q can be compounded using standard water cooled internal mixers or two-roll mills with standard fillers and ingredients utilized in typical fluoroelastomer formulations. The "dry" ingredients should be blended before adding to the masticated gum. For best results, Dyneon FG 5690Q should be banded on the mill several minutes prior to adding the blended dry ingredients. Once mixed, the compounded stocks have good scorch resistance and storage stability.

General Information			
Additives Physical	Nominal Value	Unit	
Density	1.80	g/cm <sup>3</sup>	
State at Room Temperature	Solid		

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