

# VECTOR® 4113N

Styrene Isoprene Styrene + SI Block Copolymer

TSRC Corporation

## Message:

Blend of linear SIS triblock and SI diblock copolymer.  
Contains ~18% SI diblock copolymer.  
Low styrene, low modulus.  
VECTOR 4113A and VECTOR 4113N styrenic block copolymers are blended products composed of a linear SIS triblock copolymer and an SI diblock copolymer. They are softer than VECTOR 4111A SIS/SI due to lower styrene content and presence of diblock copolymer, making them well-suited for use in hot melt pressure sensitive adhesives, elastomer compounds and photopolymer plate applications.  
VECTOR 4113A SIS/SI is offered as a dense pellet supplied from the United States.  
VECTOR 4113N SIS/SI is offered as a porous pellet supplied from China.

General Information			
Features	Soft		
Uses	Adhesives		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.918	g/cm <sup>3</sup>	ASTM D792
Apparent Density	0.33	g/cm <sup>3</sup>	ASTM D1895
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	11	g/10 min	ASTM D1238
Bound Styrene	15.0	%	
Ash Content	0.3	wt%	
Solution Viscosity - in 25 wt% Toluene (25°C)	1.2	Pa · s	
Diblock Content	18.0	wt%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 1 sec, Compression Molded)	33		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress <sup>1</sup> (300% Strain)	1.10	MPa	Internal Method
Tensile Strength <sup>2</sup> (Break)	25.0	MPa	Internal Method
Tensile Elongation <sup>3</sup> (Break)	1300	%	Internal Method
NOTE			
1.	Compression Molded		
2.	Compression Molded		
3.	Compression Molded		

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