

Elastron® V V201.A73.N

Thermoplastic Vulcanizate

Elastron USA, Inc.

Message:

A soft, colorable thermoplastic vulcanizate, TPV (EPDM/PP) in the thermoplastic elastomer (TPE) family that offers higher temperature resistance and excellent compression set with superior UV resistance.

Bondable to: PP, EVA, PE

General Information	
Features	Bondability
	Good Colorability
	Good UV Resistance
	High Heat Resistance
	Soft
RoHS Compliance	RoHS Compliant
Appearance	Natural Color
Forms	Pellets
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.970	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	2.0	%	
Across Flow	1.4	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	73		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% Strain	2.50	MPa	
300% Strain	4.20	MPa	
Tensile Strength (Break)	6.00	MPa	ASTM D412
Tensile Elongation (Break)	550	%	ASTM D412
Tear Strength	32.0	kN/m	ASTM D624
Compression Set			ASTM D395
23°C, 22 hr	26	%	
70°C, 22 hr	35	%	
100°C, 22 hr	38	%	
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

Additional Information	Nominal Value	Test Method
Ozone Resistance - Stressed	No Cracks	ASTM D518

Injection	Nominal Value	Unit
Drying Temperature	90.0	°C
Drying Time	2.0	hr
Suggested Max Regrind	20	%
Rear Temperature	155 to 175	°C
Middle Temperature	165 to 185	°C
Front Temperature	175 to 195	°C
Nozzle Temperature	195 to 225	°C
Mold Temperature	25.0 to 50.0	°C

Extrusion	Nominal Value	Unit
Drying Temperature	90.0	°C
Drying Time	2.0	hr
Cylinder Zone 1 Temp.	160 to 180	°C
Cylinder Zone 2 Temp.	165 to 185	°C
Cylinder Zone 3 Temp.	170 to 190	°C
Cylinder Zone 4 Temp.	185 to 205	°C
Cylinder Zone 5 Temp.	190 to 220	°C
Die Temperature	195 to 225	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

