## Etinox® 630P

## Polyvinyl Chloride Homopolymer

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## Message:

The resin ETINOX 630-P is a vinyl chloride homopolymer obtained by suspension polymerization.

CHARACTERISTICS:

The resin ETINOX 630-P is a resin of medium molecular weight that has been selected to obtain good mechanical properties maintaining correct fusion behaviour and an excellent fluidity when fused. Due to its high bulk density, the resin ETINOX 630-P leads to a very high level of productivity when processed. The resin ETINOX 630-P has good thermal stability and initial color.

RECOMMENDED APPLICATIONS:

ETINOX 630-P has been especially designed for the manufacture of rigid products and outdoor uses, in particular for:

Extruded profiles

Pipes for electric cables

General Information				
Features	Good Flow Good Thermal Stability High Rigidity			
	Medium Molecular Weigh	t		
Uses	Outdoor Applications			
	Piping			
	Profiles			
Processing Method	Profile Extrusion			
Physical	Nominal Value	Unit	Test Method	
Apparent Density	0.57	g/cm³	ISO 60	

Processing Method	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Apparent Density	0.57	g/cm³	ISO 60
K (wear) Factor	64.0		ISO 1628-2
Particle Size			ISO 4610
<0.063 µm	2.00	%	
>0.250 µm	2.00	%	
Specific Viscosity <sup>1</sup>	0.393		ISO 1628-2
Volatiles	0.20	%	ISO 1269
NOTE			

1.

cyclohexanone at 25°C

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<sup>0.4</sup> gr of resin in 100 cc of

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