

Toyolac® 600-X06

Acrylonitrile Butadiene Styrene

Toray Resin Company

Message:

Toyolac® 600-X06 is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by extrusion and is available in Asia Pacific, Europe, or North America. Primary characteristic: flame rated.

General Information			
Processing Method	Extrusion		
Part Marking Code	>ABS<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
--	1.04	g/cm ³	ASTM D792
23°C	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	5.0	g/10 min	ISO 1133
Molding Shrinkage	0.40 to 0.60	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	115		ASTM D785, ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
--	50.0	MPa	ASTM D638
23°C	57.0	MPa	ISO 527-2
Tensile Elongation			
Break	64	%	ASTM D638
Break, 23°C	10	%	ISO 527-2
Flexural Modulus			
--	2230	MPa	ASTM D790
23°C	2360	MPa	ISO 178
Flexural Strength			
--	74.0	MPa	ASTM D790
23°C	78.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	21	kJ/m ²	ISO 179
Notched Izod Impact (23°C, 12.7 mm)	180	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed, 6.40 mm	90.0	°C	ASTM D648
1.8 MPa, Unannealed	83.0	°C	ISO 75-2/A
Vicat Softening Temperature	90.0 to 95.0	°C	
Flammability	Nominal Value		Test Method

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

