

Silopren® LSR 2630

Silicone Rubber, LSR

Momentive Performance Materials Inc.

Message:

Silopren LSR 2630 is a two-component liquid silicone rubber for injection molding processes. In comparison to Silopren LSR 2030, Silopren LSR 2630 shows a lower viscosity, improved tear resistance and a higher reactivity. Therefore, it is also possible to reduce the vulcanization temperature while maintaining a standard crosslinking rate. The increased reactivity does not affect the properties of the vulcanizate.

Key Features and Benefits

Vulcanizates of Silopren LSR 2630 are typically distinguished by the following properties:

- High reactivity, lower viscosity, shorter cycle time
- Excellent thermal stability
- Biocompatible
- Sterilizable with ethylene oxide, steam and gamma radiation
- High stability and flexibility at low temperatures
- Good rubber-like properties, high tear resistance
- Long service life at dynamic stress
- High stability to ozone and ultraviolet light
- Outstanding resistance to aging
- Excellent dielectric behavior over a wide range of temperatures
- Not readily combustible, does not melt or drip
- Easily pigmentable with LSR color pastes
- KTW approved

Potential Applications

Because of its outstanding properties, Silopren LSR 2630 is an excellent candidate to consider for the following elastomeric articles:

- Sealing elements
- O-rings
- Stoppers
- Keypads
- Pacifiers
- Baby teats
- Respiratory devices
- Switch covers
- Swimming caps
- Vibration dampers
- Air vent flaps
- Cable connectors
- Catheters
- Parts for medical technical equipment s.o.

General Information	
Features	Biocompatible
	Ethylene Oxide Sterilizable
	Good Colorability
	Good Stability
	Good Tear Strength
	Good Thermal Stability
	Good UV Resistance
	High Reactivity
	Low Temperature Flexibility
	Ozone Resistant
	Radiation Sterilizable

Steam Sterilizable

Vibration Damping

Uses	Connectors		
	Medical/Healthcare Applications		
	Pacifiers		
	Seals		
Agency Ratings	BfR Food Contact, Unspecified Rating		
	DVGW W270		
	FDA 21 CFR 177.2600		
	ISO 10993		
	KTW Unspecified Rating		
	USP Class VI		
	WRAS Unspecified Rating		
Forms	Liquid		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm ³	DIN 53479
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength	8.00	MPa	DIN 53504
Tensile Elongation (Break)	700	%	DIN 53504
Tear Strength ¹	35.0	kN/m	ASTM D624
Compression Set	15	%	ISO 815
Thermoset	Nominal Value	Unit	Test Method
Thermoset Components			
Part A	Mix Ratio by Weight: 1.0		
Part B	Mix Ratio by Weight: 1.0		
Post Cure Time (200°C)	4.0	hr	
Additional Information	Nominal Value	Unit	Test Method
Vulcanization (175°C)	10.0	min	
Uncured Properties	Nominal Value	Unit	Test Method
Color			
-- ²	Translucent		
-- ³	Translucent		
Viscosity			DIN 53018
20°C ⁴	300	Pa · s	
20°C ⁵	300	Pa · s	
Pot Life (20°C)	4300	min	
NOTE			
1.	Die B		

2.	Part B
3.	Part A
4.	Part B
5.	Part A

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