

DURAFIDE® 1130T6

Polyphenylene Sulfide

Polyplastics Co., Ltd.

Message:

DURAFIDE® 1130T6 is a Polyphenylene Sulfide (PPS) product filled with 30% glass fiber. It is available in Asia Pacific, Europe, or North America.

Characteristics include:

Flame Rated

Impact Resistant

General Information			
UL YellowCard	E109088-218827		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	High Impact Resistance		
UL File Number	E109088		
Forms	Pellets		
Part Marking Code (ISO 11469)	>PPS-I-GF30<		
Physical	Nominal Value	Unit	Test Method
Density	1.52	g/cm ³	ISO 1183
Water Absorption (23°C, 24 hr)	0.060	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	155	MPa	ISO 527-2
Tensile Strain (Break)	2.3	%	ISO 527-2
Flexural Modulus	8800	MPa	ISO 178
Flexural Stress	220	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	12	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	255	°C	ISO 75-2/A
CLTE			
Flow	2.0E-5	cm/cm/°C	
Transverse	4.0E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	8.0E+15	ohms · cm	IEC 60093
Electric Strength (3.00 mm)	18	kV/mm	IEC 60243-1
Dielectric Constant			IEC 60250
1 kHz	3.90		
1 MHz	3.90		
Dissipation Factor			IEC 60250
1 kHz	3.0E-3		
1 MHz	4.0E-3		

Arc Resistance	123	sec	
Comparative Tracking Index	125	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-0		UL 94
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (310°C, 1000 sec ⁻¹)	400	Pa·s	ISO 11443
Additional Information	Nominal Value	Unit	Test Method
Color Number	HD9050		

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