

Grilamid® XE 4105 black 9992

Polyamide 610

EMS-GRIVORY

Message:

Grilamid® XE 4105 black 9992 is a Polyamide 610 (Nylon 610) material. It is available in Asia Pacific, Europe, or North America for injection molding. Important attributes of Grilamid® XE 4105 black 9992 are:

- Flame Rated
- Eco-Friendly/Green
- Good UV Resistance
- Typical applications include:
 - Automotive
 - Electrical/Electronic Applications
 - Appliances
 - Consumer Goods
 - Engineering/Industrial Parts

General Information				
Features		Good UV Resistance		
		Renewable Resource Content		
Uses		Appliance Components		
		Automotive Applications		
		Automotive Exterior Parts		
		Automotive Interior Parts		
		Connectors		
		Consumer Applications		
		Electrical/Electronic Applications		
		Engineering Parts		
		Household Goods		
		Hydraulic Applications		
		Industrial Applications		
		Pneumatic Applications		
		Power/Other Tools		
		Sporting Goods		
Appearance		Black		
Forms		Granules		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.53	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.80	--	%	
Flow	0.10	--	%	

Water Absorption				ISO 62
Saturation, 23°C	1.9	--	%	
Equilibrium, 23°C, 50% RH	0.80	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	245	175	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	15500	12500	MPa	ISO 527-2
Tensile Stress (Break)	205	160	MPa	ISO 527-2
Tensile Strain (Break)	3.2	4.5	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	11	11	kJ/m ²	
23°C	15	16	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	70	80	kJ/m ²	
23°C	80	80	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	200	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	150	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	100 to 130	--	°C	
-- ²	160	--	°C	
Melting Temperature ³	225	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	2.0E-5	--	cm/cm/°C	
Transverse	8.0E-5	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+11	ohms	IEC 60093
Volume Resistivity	1.0E+12	1.0E+12	ohms·cm	IEC 60093
Electric Strength	35	34	kV/mm	IEC 60243-1
Comparative Tracking Index	--	600	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA610, MHR, 22-090, GF50	--		ISO 1874
NOTE				

1.	Long Term
2.	Short Term
3.	10°C/min

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

