# **NANCAR® 1053X26**

### Acrylonitrile Butadiene Rubber

Nantex Industry Co., Ltd.

### Message:

NANCAR® 1053X26 is a medium low acrylonitrile butadiene copolymer with medium oil resistance. It is polymerized at low temperature and contains sufficient antioxidant for normal aging conditions. It has low Mooney viscosity, and has superior processing characteristics.

Suggested usages include applications which require improved low temperature properties. NANCAR® 1053X26 provides excellent extrusions and general processing improvement.

General Information				
Additive	Antioxidant			
Features	Antioxidant			
	Copolymer			
	Good Processability			
	Low Viscosity			
	Oil Resistant			
Uses	Low Temperature Applic	ations		
Forms	Pellets			
Processing Method	Extrusion			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.960	g/cm³		
Mooney Viscosity (ML 1+4, 100°C)	52	MU	ASTM D1646	
Acrylonitrile Content - Bound	26.0	%	Internal Method	
Stabilizer	Non-staining			
Heat Loss	0.40	%	ASTM D5688	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness			ASTM D2240	
Shore A <sup>1</sup>	68			
Shore A <sup>2</sup>	67			
Shore A <sup>3</sup>	66			
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ASTM D412	
300% Strain <sup>4</sup>	9.02	MPa		
300% Strain <sup>5</sup>	10.2	MPa		
300% Strain <sup>6</sup>	10.5	MPa		
Tensile Strength			ASTM D412	
Yield <sup>7</sup>	23.9	MPa		
Yield <sup>8</sup>	23.2	MPa		
Yield <sup>9</sup>	22.8	MPa		
Tensile Elongation			ASTM D412	

Break <sup>10</sup>	560	%	
Break <sup>11</sup>	540	%	
Break <sup>12</sup>	530	%	
Tear Strength	52.0	kN/m	ASTM D624
Compression Set <sup>13</sup> (100°C, 70 hr)	49	%	ASTM D395
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air <sup>14</sup> (100°C,			
70 hr)	-1.0	%	ASTM D865
Change in Ultimate Elongation in Air <sup>15</sup> (100°C, 70 hr)	-25	%	ASTM D865
Change in Durometer Hardness in Air <sup>16</sup> (Shore A, 100°C, 70 hr)	4.0		ASTM D865
Change in Tensile Strength <sup>17</sup>			ASTM D471
100°C, 70 hr, in ASTM #1 Oil	-9.0	%	
100°C, 70 hr, in ASTM #3 Oil	-30	%	
Change in Ultimate Elongation <sup>18</sup>			ASTM D471
100°C, 70 hr, in ASTM #1 Oil	-21	%	
100°C, 70 hr, in ASTM #3 Oil	-16	%	
Change in Durometer Hardness <sup>19</sup>			ASTM D471
Shore A, 100°C, 70 hr, in ASTM #1 Oil	0.0		
Shore A, 100°C, 70 hr, in ASTM #3 Oil	-18		
Change in Volume <sup>20</sup>			ASTM D471
100°C, 70 hr, in ASTM Oil #1	2.9	%	
100°C, 70 hr, in ASTM Oil #3	38	%	
NOTE			
1.	Cured for 60.0 min at 150°C		
2.	Cured for 40.0 min at 150°C		
3.	Cured for 20.0 min at 150°C		
4.	Cured for 20.0 min at 150°C		
5.	Cured for 40.0 min at 150°C		
6.	Cured for 60.0 min at 150°C		
7.	Cured for 60.0 min at 150°C		
8.	Cured for 40.0 min at 150°C		
9.	Cured for 20.0 min at 150°C		
10.	Cured for 20.0 min at 150°C		
11.	Cured for 40.0 min at 150°C		
12.	Cured for 60.0 min at 150°C		
13.	Cured for 60.0 min at 150°C		
14.	Cured for 40.0 min at 150°C		
15.	Cured for 40.0 min at 150°C		
16.	Cured for 40.0 min at 150°C		
17.	Cured for 40.0 min at 150°C		
18.	Cured for 40.0 min at 150°C		

19.	Cured for 40.0 min at 150°C
20.	Cured for 40.0 min at 150°C

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