Clyrell EC140R

Polypropylene

LyondellBasell Industries

Message:

Clyrell EC140R is a clarified polyolefinic resin combining the typical advantages of polypropylene random and heterophasic copolymers and is designed for injection moulding applications.

Clyrell EC140R features very high impact resistance at room and sub-zero temperatures, good transparency and good resistance to stress whitening. In addition it exhibits a high fluidity.

The main applications of Clyrell EC140R are the production of clear containers with very high impact resistance for deep-freezer storage conditions.

General Information				
Additive	Clarifier			
Features	High Clarity			
	High Flow			
	High Impact Resistance			
	Low Temperature Impact Resistance			
	Stress Whitening Resistant			
Uses	Containers			
	Household Goods			
	Sporting Goods			
	Toys			
RoHS Compliance	RoHS Compliant			
Appearance	Clear/Transparent			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.900	g/cm³	ASTM D792, ISO 1183	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	30	g/10 min	ASTM D1238, ISO 1133	
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	40.5	cm³/10min	ISO 1133	
Hardness	Nominal Value	Unit	Test Method	
Ball Indentation Hardness (H 358/30)	28.0	MPa	ISO 2039-1	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	850	MPa	ISO 527-2	
Tensile Stress (Yield)	20.0	MPa	ISO 527-2	
Tensile Strain			ISO 527-2	
Yield	18	%		
Break	> 50	%		
Impact	Nominal Value	Unit	Test Method	

Charpy Notched Impact Strength			ISO 179/1eA
-20°C	4.0	kJ/m²	
0°C	6.0	kJ/m²	
23°C	20	kJ/m²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	60.0	°C	ISO 75-2/B
Ductile / Brittle Transition Temperature	-50.0	°C	ISO 6603-2
Vicat Softening Temperature			
	114	°C	ISO 306/A50
	52.0	°C	ISO 306/B50
Optical	Nominal Value	Unit	Test Method
Haze (1000 μm)	20	%	ASTM D1003

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