

TUFNYL® RGF 33 FRO BLACK

Polyamide 66

SRF Ltd.

Message:

Polyamide 66, 33% Glass fiber reinforced, flame retardant, black pigmented material for injection molding

General Information			
Filler / Reinforcement	Glass Fiber,33% Filler by Weight		
Features	Flame Retardant		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.39	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.15 to 0.30	%	Internal Method
Water Absorption (Equilibrium)	0.40	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	95		
R-Scale	120		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	170	MPa	ISO 527-2
Tensile Strain (Break)	4.0	%	ISO 527-2
Flexural Modulus	7500	MPa	ISO 178
Flexural Stress	255	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	118	J/m	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	> 220	°C	ISO 75-2/B
1.8 MPa, Unannealed	210	°C	ISO 75-2/A
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	ASTM D257
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Dielectric Strength	24	kV/mm	ASTM D149
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.20	%	
Processing (Melt) Temp	240 to 350	°C	

Mold Temperature	40.0 to 80.0	°C
Injection Pressure	3.50 to 12.5	MPa
Injection Rate	Fast	

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Recommended distributors for this material

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