

KRALASTIC® TE-2200

Acrylonitrile Butadiene Styrene

Nippon A&L; Inc.

Message:

KRALASTIC® TE-2200 is an Acrylonitrile Butadiene Styrene (ABS) material. It is available in Asia Pacific or North America for injection molding.

General Information			
Features	Antistatic		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.10	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	28.0	cm ³ /10min	ISO 1133
Molding Shrinkage	0.50 to 0.70	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	105		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	39.0	MPa	ISO 527-2
Flexural Modulus (23°C)	1700	MPa	ISO 178
Flexural Stress (23°C)	58.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	15	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	73.0	°C	ISO 75-2/A
CLTE - Flow (23 to 80°C)	8.2E-5	cm/cm/°C	JIS K7197
Optical	Nominal Value	Unit	Test Method
Transmittance (2000 μm)	89.0	%	ISO 13468-1
Haze (2000 μm)	4.5	%	ISO 14782
Injection	Nominal Value	Unit	
Drying Temperature	75.0 to 80.0	°C	
Drying Time	> 3.0	hr	
Rear Temperature	180 to 220	°C	
Middle Temperature	180 to 220	°C	
Front Temperature	180 to 220	°C	
Mold Temperature	40.0 to 60.0	°C	

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