# Tenite<sup>™</sup> Butyrate 565A3720023 Clear, Trsp

# Cellulose Acetate Butyrate

## Eastman Chemical Company

#### Message:

Tenite<sup>™</sup> cellulosic plastics are noted for their excellent balance of properties - toughness, hardness, strength, surface gloss, clarity, and a warm feel. The mechanical properties of Tenite<sup>™</sup> cellulosic plastics differ with plasticizer levels. Lower plasticizer content yields a harder surface, higher heat resistance, greater rigidity, higher tensile strength, and better dimensional stability. Higher plasticizer content increases impact strength. Tenite<sup>™</sup> cellulosic plastics from 10:1 to 40:1. Tenite<sup>™</sup> Cellulose Acetate Butyrate 565-23 contains an odor mask and has a plasticizer level of 23%.

General Information					
Additive	Plasticizer (23%)				
Features	Good Strength				
	Good Toughness				
	High Clarity				
	High Gloss				
	High Hardness				
	Low to No Odor				
	Plasticized				
	Renewable Resource Content				
	Soft				
Appearance	Amber				
	Black				
	Clear/Transparent				
	Natural Color				
Forms	Pellets				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.16	g/cm³	ASTM D792		
Molding Shrinkage - Flow	0.20 to 0.60	%	ASTM D955		
Water Absorption (23°C, 24 hr)	1.2	%	ASTM D570		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength			ASTM D638		
Yield, 23°C	17.2	MPa			
Break, 23°C	20.0	MPa			
Tensile Elongation (Break, 23°C)	50	%	ASTM D638		
Flexural Modulus (23°C)	827	MPa	ASTM D790		
Flexural Strength (Yield, 23°C)	21.4	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact			ASTM D256		

-40°C	120	J/m	
23°C	450	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load <sup>1</sup>	ASTM D648		
0.45 MPa, Annealed	68.0	°C	
1.8 MPa, Annealed	52.0	°C	
Vicat Softening Temperature <sup>2</sup>	88.0	°C	ASTM D1525
CLTE - Flow (23°C)	2.0E-5	cm/cm/°C	ASTM D696
Specific Heat (23°C)	1260 to 1670	J/kg/°C	DSC
Thermal Conductivity <sup>3</sup> (23°C)	0.25	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength (23°C)	12 to 19	kV/mm	ASTM D149
Dielectric Constant (23°C, 1 MHz)	3.30 to 3.80		ASTM D150
Dissipation Factor (23°C, 1 MHz)	0.010 to 0.15		ASTM D150
Optical	Nominal Value	Unit	Test Method
Refractive Index	1.460 to 1.490		ASTM D542
Transmittance (1520 µm)	> 90.0	%	ASTM D1003
Haze (1520 µm)	< 8.5	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Soluble Matter Loss (23°C)	0.10	%	ASTM D570
Weight Loss on Heating - 72 hrs (80°C)	1.2	%	ASTM D707
NOTE			
1.	Conditioned 4 hours at 70°C (158°F)		
2.	Conditioned 4 hours at 70°C (158°F)		
3.	Range: 0.17 to 0.33		

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# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

