# Zeon ZeonorFilm®

## Cyclo Olefin Polymer

### Zeon Corporation

#### Message:

HIGH TRANSPARENCY

ZeonorFilm exhibits high transparency (92% light transmittance) and excellent turbidity (haze value <0.1%), for enhanced brightness. INERT SURFACE

ZeonorFilm is manufactured from Zeon's cyclo olefin polymer (COP). COP is known for its excellent optical properties and also for being a high-purity resin. ZeonorFilm has an inert surface which makes it ideal for sensitive bio-diagnostic devices.

General Information					
Features	High Clarity				
	High Purity				
	Opticals				
Forms	Film				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.01	g/cm³	JIS K6760		
Molding Shrinkage			ISO 294-4		
Across Flow: 120°C, 0.100 mm	0.060	%			
Flow: 120°C, 0.100 mm	-0.020	%			
Water Absorption (Equilibrium)	< 0.010	%	ASTM D570		
Hardness	Nominal Value	Unit	Test Method		
Pencil Hardness	В		JIS K5401		
Abbe Number (25°C)	56.0		ASTM D542		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength			ASTM D638		
Across Flow: 0.100 mm	59.0	MPa			
Flow : 0.100 mm	60.0	MPa			
Tensile Elongation			ASTM D638		
Across Flow : Break, 0.100 mm	30	%			
Flow : Break, 0.100 mm	40	%			
Thermal	Nominal Value	Unit	Test Method		
Glass Transition Temperature	136 to 163	°C	DSC		
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM D696		
Electrical	Nominal Value	Unit	Test Method		
Volume Resistivity	> 1.0E+16	ohms·cm	ASTM D257		
Dielectric Strength (0.0100 mm)	360	kV/mm	ASTM D149		
Dielectric Constant (1 MHz)	2.30		ASTM D150		
Dissipation Factor (1 MHz)	5.0E-3		ASTM D150		
Arc Resistance (3.00 mm)	124	sec	ASTM D495		

Optical	Nominal Value	Unit	Test Method
Refractive Index <sup>1</sup>	1.530		ASTM D542
Transmittance (100 µm)	92.0	%	JIS K7105
Haze (100 µm)	< 0.10	%	JIS K7105
NOTE			
1	D line 25°C		

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